ADD:9th Floor, Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110 Tel:86-755-86670672 Fax:86-755-86670609 Website:www.pkcell.com

# **Lithium Iron Phosphate Battery Specification**

Customer	
Part name	Lithium Iron Phosphate Battery
Model No	PK-25.6V 200Ah
Serial No	
<b>Produce No</b>	

Approved by	Drafted by	Xiaojun Nie
Checked by	Signed by	Wenfei Liang
Prepared by	Date	2023-12-27

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# SHENZHEN PKCELL BATTERY CO.,LTD

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# **Product Modified Record List**

d	Corrected person	Modified Content	Date	Revision
			2023-12-27	A1
- 2 -				

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#### 1.SCOPE

This specification is applied to the reference battery in this Specification and manufactured by ShenZhen PKCELL Battery Co., Ltd.

## 2. Specification

	Nominal Voltage	25.6V	
	Nominal Capacity	200Ah@0.5C	
	Energy	5120Wh	
Electrical Characteristics	Internal Resistance	≤100mΩ	
	Cycle Life	2000 Cycles @ 0.2C 100%DOD	
	Charge retention and capacity Recovery capability	Standard charge the battery, and then put aside at room temperature for 28d or 55 °C for 7d, Charge retention rate ≥90%, Recovery rate of charge≥90	
	Max.Charging Voltage	28.4-29.2V	
Electrical Characteristics  Cycle Life Charge rete capacity Recovery ca  Max.Chargi Charging M Charging M Charging C Max.Chargin Discharging  Standard Discharging  Oischarging Voltage Charge Ten Discharge T Storage Ten Operating Condition  Casing	Charging Mode	0.2C to 29.2V, then 29.2V, charge current to 0.02C (CC/CV)	
	Charging Current	40A	
	Max.Charging Current	100A	3 -
	Discharging Current	40A	
Standard Charging Standard Discharging Operating	Max. Continuous Current	100A	
	Discharging Cut-off Voltage	20.0V	
	Charge Temperature	$0^{\circ}$ C to $45^{\circ}$ C( $32^{\circ}$ F to $113^{\circ}$ F) @ $60\pm25\%$ Relative Humidity	
	Discharge Temperature	-20°C to 60°C(-4°F to 140°F) @60±25% Relative Humidity	
	Storage Temperature	$0^{\circ}$ C to $45^{\circ}$ C( $32^{\circ}$ F to $113^{\circ}$ F) @ $60\pm25\%$ Relative Humidity	
Operating	Water Dust Resistance	IP65	
1	Casing	Plastic	
	Dimension(L*W*H)	522*240*218mm	
	Weight	Approx: 40.0Kg	
	Terminal	M8	
	•		

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#### 3.BMS function introduction

The BMS have all functions which are:

Overcharge detection function/Over discharge detection function/Over current detection function/Short detection function/Temperature detection function/Balance function.

### **BMS** Protect parameter

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Items	Details	Standard	
	Overcharge detection voltage	3.65±0.05V	
Cell overcharge protection	Overcharge release voltage	3.55±0.05V	
C-11 di-1	Over-discharge detection voltage	2.3±0.1V	
Cell over-discharge protection	Over-discharge release voltage	2.7±0.1V	
	discharge Over-current protection current 1	450±150A	
Over-current protection	discharge Over-current protection current 2	900±300A	
	Short protection current	1000-2000A	
Short protection	Protection condition	Load short	
	Protection release condition	Disconnect the load	
	Charge high T protection	70±5℃	4 -
	Charge high T recover	65±5℃	
	Discharge high T protection	70±5℃	
	Discharge high T recover	60±5℃	
Temperature(T) protection	Charge low T protection	0±5°C	
	Charge low T recover	5±5°C	
	Discharge low T protection	-20±5℃	
	Discharge low T recover	-10±5℃	
Balance	Balance threshold voltage	3.5±0.05V	

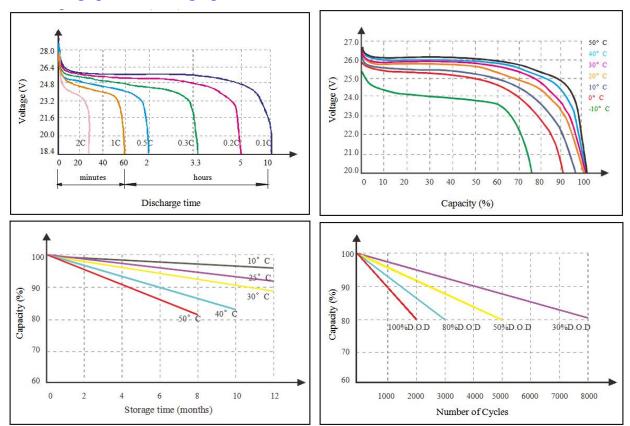


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### 4. Discharge performance graph



## **5. Safe Characteristic**

No.	Item	Testing Instruction	Requirement
1	Over-charge test	Charge in accordance with the following two ways (Choosing one between the two). (1) Charge at 1 C current for 90 min or until voltage of some single battery reaches 10.0 V (stop test when fulfills either condition). (2) Charge at 3 C current until the voltage of some single battery reaches 20.0 V, then stop the test.	The battery shall not explode or catch fire
2	Over- discharge test	Charge the battery. Place at $20\pm5$ °C for 1h, then discharge in $1/3$ C current at same emperature until some cell's voltage is $0$ V.	The battery shall not explode or catch fire
3	Short- ircuiting Test	After charge batteries, place at $20\pm5^{\circ}\mathrm{C}$ for 1h. Short the battery for $10\mathrm{min}$ , the external circuit resistance should be less than $5\mathrm{m}\Omega$ .	The battery shall not explode or catch fire



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#### 6. Environmental Characteristic

No.	Item	Testing Instruction	Requirement	
1	Vibration Test	The battery will be vibrated 30 minutes in three mutually perpendicular directions and changing frequency between 10 to 55Hz. The rate of scanning frequency is from 10 Hz to 55Hz with the rate of 1Hz per min. Vibration frequency:10-30Hz amplitude:0.38mm vibration frequency:30-55Hz: amplitude:0.19mm.	The battery shall not rupture, smoke, explode or leak. Battery electric voltage 25.6V	
2	Constant Temperature/ Humidity Test	Keep the battery at 40±2°C and 90%-95%RH for 48 hrs after complete charge. After the test, keep the battery at 20±5°C for 2 hrs. Discharge at 10A constant current discharge to the termination voltage.	Appearance of the battery shall not rust, smoke or explode. Discharge Capacity ≥80%	
3	High Temperature Performance Test	Keep the battery at a hot oven with $55\pm2^{\circ}$ C for 2 hrs, then measure the capacity with constant discharge current 0.5 C to discharge protection point after complete charge. After the test, keep the battery at $20\pm5^{\circ}$ C for 2 hrs.	Appearance of the battery shall not rust, smoke or explode Discharge Capacity >90%	- 6 -
4	Low Temperature Performance Test	Keep the battery at $-20\pm2^{\circ}$ C for 20 hrs,then measure the capacity with constant discharge current 0.5 C to discharge protection point after complete charge. After the test, keep the battery at $20\pm5^{\circ}$ C for 2 hrs.	Appearance of the battery shall not rust, smoke or explode Discharge Capacity >55%	

#### 7. Storage conditions

When the battery pack to be long-term stored, charge the battery pack to about 60% capacity, store in dry and ventilated place, Charge it every 3 months.

The battery pack and charger should be stored in clean, dry and ventilated place, avoid contacting with corrosive materials and be away from fire and heat.

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## **8. Battery Handling Precautions**

Don't disassemble the battery.

Don't discard the battery in fire or heater.

Don't connect the positive and negative terminal directly with metal objects.

Don't immerse the battery in water.

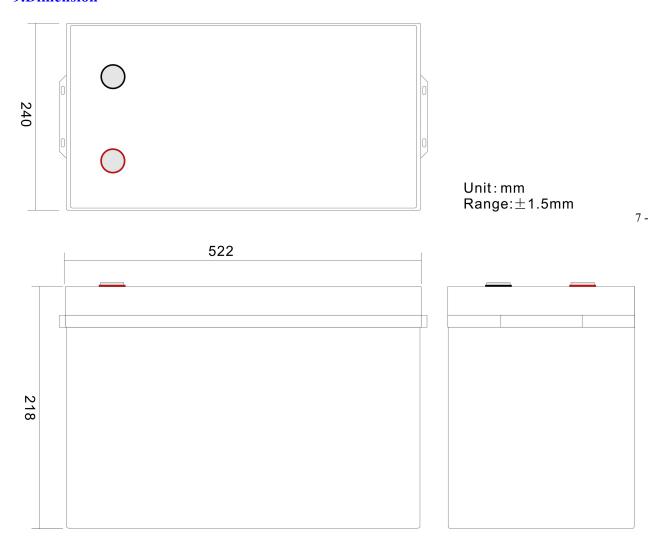
Don't use of damaged battery.

Don't connect the battery to an electrical outlet directly

When charging, use a battery charger specifically for that purpose.

The battery replacement shall be done only by either cells supplier or device supplier and never be done by the user.

#### 9.Dimension



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