ADD:9th Floor , Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110 Tel:86-755-86670672 Fax:86-755-86670609 Website:www.pkcell.com

Lithium Iron Phosphate Battery Specification

Customer	
Part name	Lithium Iron Phosphate Battery
Model No	PK-12.8V 100Ah
Serial No	
Produce No	

Approved by	Drafted by	Xiaojun Nie
Checked by	Signed by	Wenfei Liang
Prepared by	Date	2023-12-27

Company address: 9th Floor, Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, Ch

ina, 518110.

- 1 -

(Tel): +86-755-86670672 (Fax): +86-755-86670609

E-mail: <u>pkcell@pkcell.net</u> <u>pkcell@pkcell.com</u>
Website: <u>http://www.pkcell.net</u> <u>http://www.pkcell.com</u>



ADD:9th Floor , Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110 Tel:86-755-86670672 Fax:86-755-86670609 Website:www.pkcell.com

Product Modified Record List

Revision	Date	Modified Content	Corrected person
A1	2022-06-24		
			- 2 -
			- 2 -



ADD:9th Floor, Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110

Tel:86-755-86670672

Fax:86-755-86670609

Website:www.pkcell.com

1.SCOPE

This specification is applied to the reference battery in this Specification and manufactured by ShenZhen PKCELL Battery Co., Ltd.

2. Specification

	Nominal Voltage	12.8V	
	Nominal Capacity	100Ah@0.5C	
	Energy	1280Wh	
Electrical Characteristics	Internal Resistance	≤25mΩ	
	Cycle Life	2000 Cycles @ 0.2C 100%DOD	
	Charge retention and capacity Recovery capability	Standard charge the battery, and then put aside at room temperature for 28d or 55 °C for 7d, Charge retention rate ≥90%, Recovery rate of charge≥90	
	Max.Charging Voltage	14.2-14.6V	
Standard	Charging Mode	0.2C to 14.6V, then 14.6V, charge current to 0.02C (CC/CV)	
Charging	Charging Current	20A	
	Max.Charging Current	50A	
	Discharging Current	20A	- 3 -
Standard Discharging	Max. Continuous Current	100A	
Discharging	Discharging Cut-off Voltage	10.0V	
	Charge Temperature	0° C to 45° C $(32^{\circ}$ F to 113° F $)$ @ $60\pm25\%$ Relative Humidity	
	Discharge Temperature	-20°C to 60°C(-4°F to 140°F) @60±25% Relative Humidity	
	Storage Temperature	0°C to 45°C(32°F to 113°F) @60±25% Relative Humidity	
Operating	Water Dust Resistance	IP65	
Condition	Casing	Plastic	
	Dimension(L*W*H)	330*172*215mm	
	Weight	Approx: 12.5Kg	
	Terminal	M8	

ADD:9th Floor, Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110

Tel:86-755-86670672

Fax:86-755-86670609

Website:www.pkcell.com

3.BMS function introduction

The BMS have all functions which are:

Overcharge detection function/Over discharge detection function/Over current detection function/Short detection function/Temperature detection function/Balance function.

BMS Protect parameter

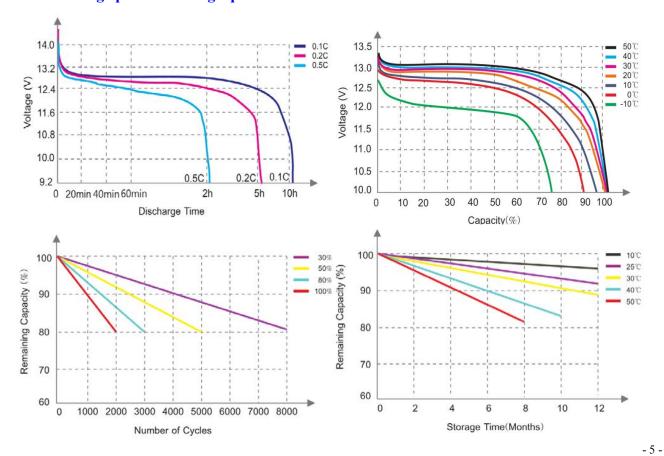
- 4 -

Items	Details	Standard	
	Overcharge detection voltage	3.65±0.05V	
Cell overcharge protection	Overcharge release voltage	3.55±0.05V	
C-11 di-1	Over-discharge detection voltage	2.3±0.1V	
Cell over-discharge protection	Over-discharge release voltage	2.7±0.1V	
	discharge Over-current protection current 1	450±150A	
Over-current protection	discharge Over-current protection current 2		
	Short protection current	1000-2000A	
Short protection	Protection condition	Load short	
	Protection release condition	Disconnect the load	
	Charge high T protection	70±5℃	4 -
	Charge high T recover	65±5℃	
	Discharge high T protection	70±5℃	
	Discharge high T recover	60±5℃	
Temperature(T) protection	Charge low T protection	0±5°C	
	Charge low T recover	5±5°C	
	Discharge low T protection	-20±5℃	
	Discharge low T recover	-10±5℃	
Balance	Balance threshold voltage	3.5±0.05V	



ADD:9th Floor, Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110 Tel:86-755-86670672 Fax:86-755-86670609 Website:www.pkcell.com

4. Discharge performance graph



5. Safe Characteristic

No.	Item	Testing Instruction	Requirement
1	Over- charge test	Charge in accordance with the following two ways (Choosing one between the two). (1) Charge at 1 C current for 90 min or until voltage of some single battery reaches 5.0 V (stop test when fulfills either condition). (2) Charge at 3 C current until the voltage of some single battery reaches 10.0 V, then stop the test.	The battery shall not explode or catch fire
2	Over- discharge test	Charge the battery. Place at 20±5 °C for 1h, then discharge in 1/3 C current at same emperature until some cell's voltage is 0 V.	The battery shall not explode or catch fire
3	Short- ircuiting Test	After charge batteries, place at $20\pm5^{\circ}\text{C}$ for 1h. Short the battery for 10min , the external circuit resistance should be less than $5\text{m}\Omega$.	The battery shall not explode or catch fire



ADD:9th Floor, Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110

Tel:86-755-86670672

Fax:86-755-86670609

Website:www.pkcell.com

6. Environmental Characteristic

No.	Item	Testing Instruction	Requirement	
1	Vibration Test	The battery will be vibrated 30 minutes in three mutually perpendicular directions and changing frequency between 10 to 55Hz. The rate of scanning frequency is from 10 Hz to 55Hz with the rate of 1Hz per min. Vibration frequency:10-30Hz amplitude:0.38mm vibration frequency:30-55Hz: amplitude:0.19mm.	The battery shall not rupture, smoke, explode or leak. Battery electric voltage 12.8 V	
2	Constant Temperature/ Humidity Test	Keep the battery at $40\pm2^{\circ}$ C and 90% -95%RH for 48 hrs after complete charge. After the test, keep the battery at $20\pm5^{\circ}$ C for 2 hrs. Discharge at 10 A constant current discharge to the termination voltage.	Appearance of the battery shall not rust, smoke or explode. Discharge Capacity ≥80%	
3	High Temperature Performance Test	Keep the battery at a hot oven with $55\pm2^{\circ}$ C for 2 hrs, then measure the capacity with constant discharge current 0.5C to discharge protection point after complete charge. After the test, keep the battery at $20\pm5^{\circ}$ C for 2 hrs.	Appearance of the battery shall not rust, smoke or explode Discharge Capacity >90%	6
4	Low Temperature Performance Test	Keep the battery at $-20\pm2^{\circ}$ C for 20 hrs, then measure the capacity with constant discharge current 0.5 C to discharge protection point after complete charge. After the test, keep the battery at $20\pm5^{\circ}$ C for 2 hrs.	Appearance of the battery shall not rust, smoke or explode Discharge Capacity >55%	

7. Storage conditions

When the battery pack to be long-term stored, charge the battery pack to about 60% capacity, store in dry and ventilated place, Charge it every 3 months.

The battery pack and charger should be stored in clean, dry and ventilated place, avoid contacting with corrosive materials and be away from fire and heat.

ADD:9th Floor, Block B, Hongrongyuan North Station Center, No. 328, Mintang Road, Longhua District, Shenzhen, China, 518110

Tel:86-755-86670672

Fax:86-755-86670609

Website:www.pkcell.com

8. Battery Handling Precautions

Don't disassemble the battery.

Don't discard the battery in fire or heater.

Don't connect the positive and negative terminal directly with metal objects.

Don't immerse the battery in water.

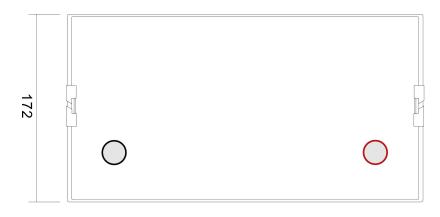
Don't use of damaged battery.

Don't connect the battery to an electrical outlet directly

When charging, use a battery charger specifically for that purpose.

The battery replacement shall be done only by either cells supplier or device supplier and never be done by the user.

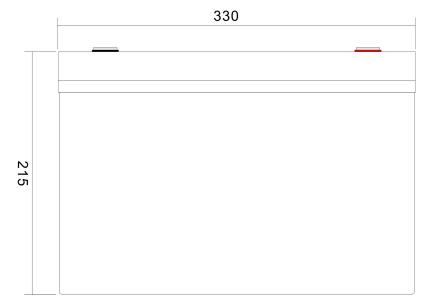
9.Dimension



Unit: mm

Range: \pm 1.5 mm

- 7 -



.....END......